

FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
MARLBORO LIGHTS 100 REGULAR SP /& 6's
BRAND CODE-0180 (STD) /& 0183

EFFECTIVE DATE: 02/25/92
STANDARD PRODUCTION

MACHINE TYPE	:	KOF-2	
FILTER ROD LENGTH	:	126.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	31.5	MM
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	4.25	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.20	GRAMS/100 RODS
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500	06-276-A
ANCHOR ADHESIVE	:	AJAX 8300-N	PVA 61-017-A
GLUE APP. FOR ANCH. ADH: TWO GLUE LINES			
LAP ADHESIVE	:	FULLER HL-8729 (FORMERLY HM-8229)	HM 61-211-A
DRY WEIGHT	:	77.46	GRAMS/100 RODS
DRY WEIGHT W/ GLUE	:	78.01	GRAMS/100 RODS
WET WEIGHT W/ GLUE	:	84.21	GRAMS/100 RODS
		19.37	GRAMS/25 RODS
		19.50	GRAMS/25 RODS
		21.05	GRAMS/25 RODS

REASON FOR CHANGE : FILTER TARGET WEIGHTS IN GRAMS PER 25 RODS ADDED
: TO SPECIFICATION. MATERIALS UPDATED AS REQUIRED.
: OK TO MIX.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 2/20/92

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PRINTING TIME : 15:28:45

APPROVED BY: Each. Wattle SDE

SUPERCEDES SPECIFICATION DATED: 2/04/91

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